

Welcome! The presentation will begin shortly



Hosted by:



WAREHOUSE ANALYTICS FOR THE SUPPLY CHAIN:

THE PHYSICAL WAREHOUSE - DIGITAL EVOLUTION 2019+



Joe Beydoun



Joe Beydoun
Vice President of Technology
Lipari Foods, LLC.



- Joe Beydoun is the Vice President of Technology for Lipari Foods, a wholesale food distributor in the Midwest with over 1,000 employees.
- He has expertise in warehousing, transportation and analytics systems. He is a member of the leadership team at Lipari Foods and participates in the operational management and strategic planning of the company.





2016 IBI Summit International User Conference CEO Winner



By Gerald Cohen | June 27, 2016

Last but certainly not least is our third winner, Joe Beydoun of Lipari Foods. Lipari Foods is a regional wholesale food distributor managing a wide range of specialty foods, grocery, and "grab-and-go" products across the Midwest. Using WebFOCUS, the company developed a self-service reporting environment that gives employees and customers access to transactional data. The self-service business intelligence environment provides visibility into every step of the supply and distribution process, enabling Lipari to streamline processes, ensure the timely delivery of high-quality products, and eliminate waste in the supply chain.



Submitted by Joe Beydoun, Lipari Foods





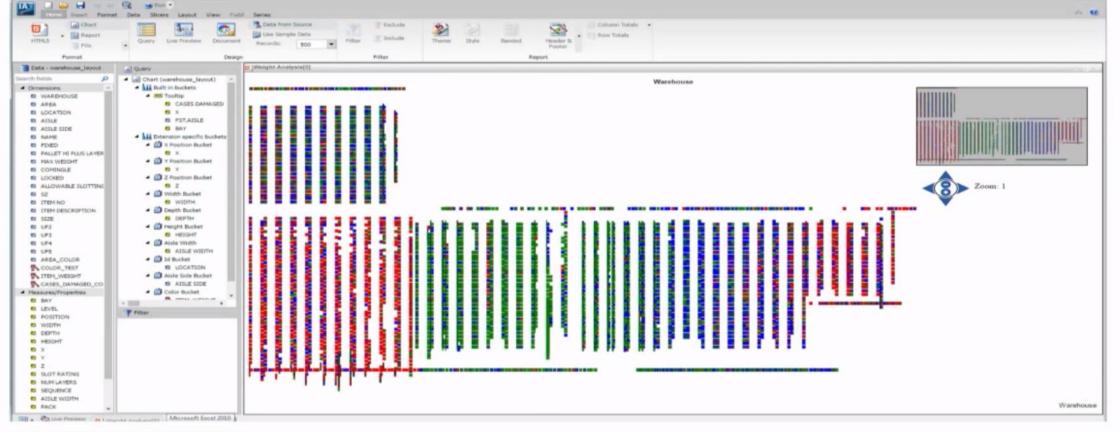


2017 IBI Summit International User Conference CEO Winner

Show Me the Winners

Lipari Foods - Joe Beydoun





Key Take Aways:

- Dashboards delivered to the right audience
- The focus on Warehouse analytics.
- Can Big Data exist in your Supply Chain?
- How to take advantage of IOT.
- No Guts! We need real data to make decisions
- TVs, iPads, Smartphones and wearables, oh, and laptops/desktops too. Visualizations can go anywhere anytime

THE DIGITAL WAREHOUSE – FROM REAL TIME TO TRENDS, VISUAL ANALYTICS TO MASTER YOUR SUPPLY CHAIN

• This presentation will be focusing on different tools and technologies to deliver rich content at the right time to the right people who will help drive decisions in your Supply Chain. With the ever-increasing data collection technologies, there is a critical need to create easy to use visualizations to pinpoint inefficiencies. This presentation will also cover the different platforms to deliver content to users.



What We Do

- Multi Channel Specialty Distributor (FMCG)
- Utilize Technology as Competitive Advantage
- Change & Adapt & Grow: "Its in our Blood"

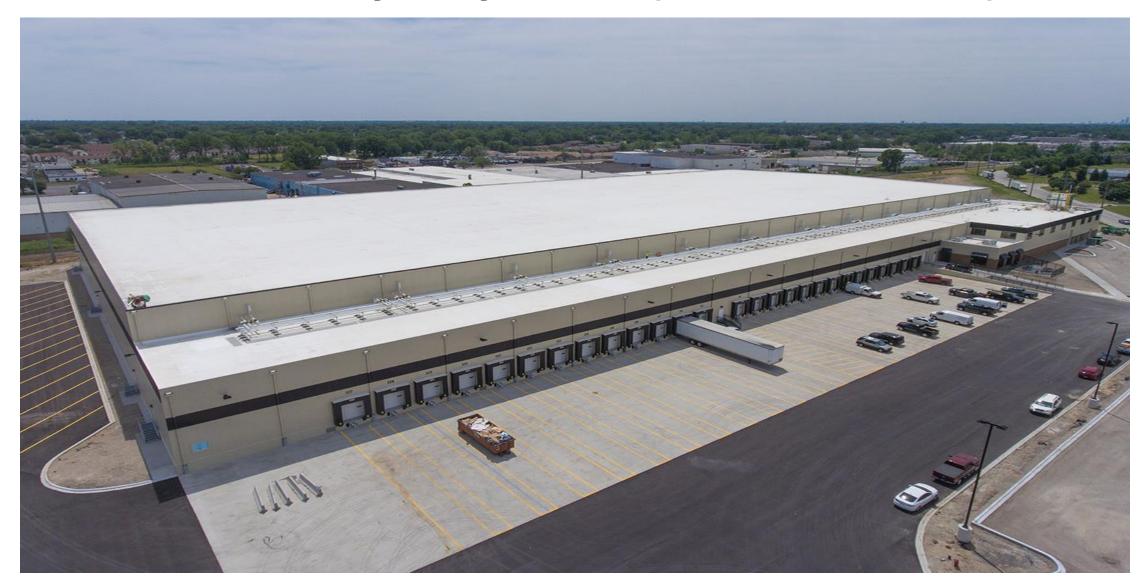


Current Corporate HQ Built 2006



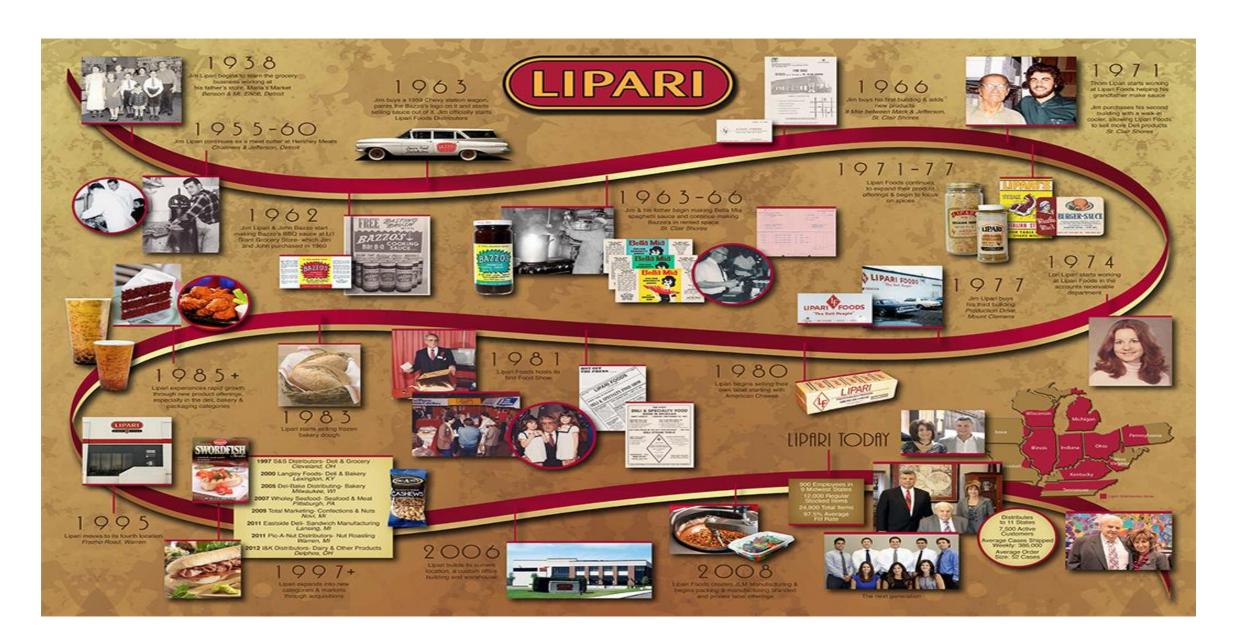


New Facility July 2017 (Across Street)

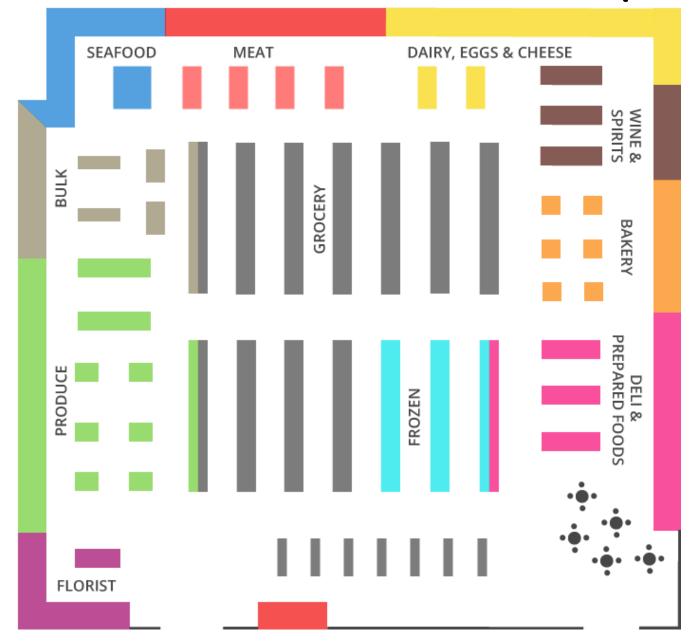




Where we Started:



Customer Points of Contact (Retail)





Consumer Experience at Retail with Bad Supply Chain Data





Strategic Partner

lift trucks













Honeywell

SCM Product Advisory Site

WMS Scanning and Mobility

THOR



Retail & In Field CT-50





A730





Scanning and Mobility
Direct Reps
1602G-2D



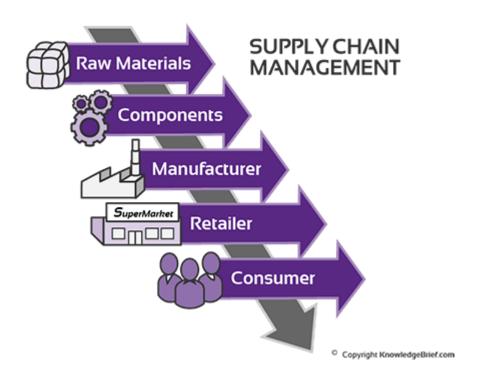
EDA 70



datamax RL4e



Supply Chain Circa 1950's - 2000's







How We Report it?

- Dashboards
- PDF
- MS EXCEL
- WF Active Technologies
- WF Portals
- Mobile
- 3D Applications...

Browser Support for Desktop | Laptops









OS Support for Tablets | Smart Phones



iOS Devices Today: iPhone, iPad, iPad Mini







iOS Devices Tomorrow:

<u>iPhone 12</u>

Apple Watch







Dashboards / Visualizations

- Why Do they have to look good?
- Access to dashboards is no longer just for execs.
- Every technology user today is exposed to a dashboard.
- Data Consumers expect data in real-time.





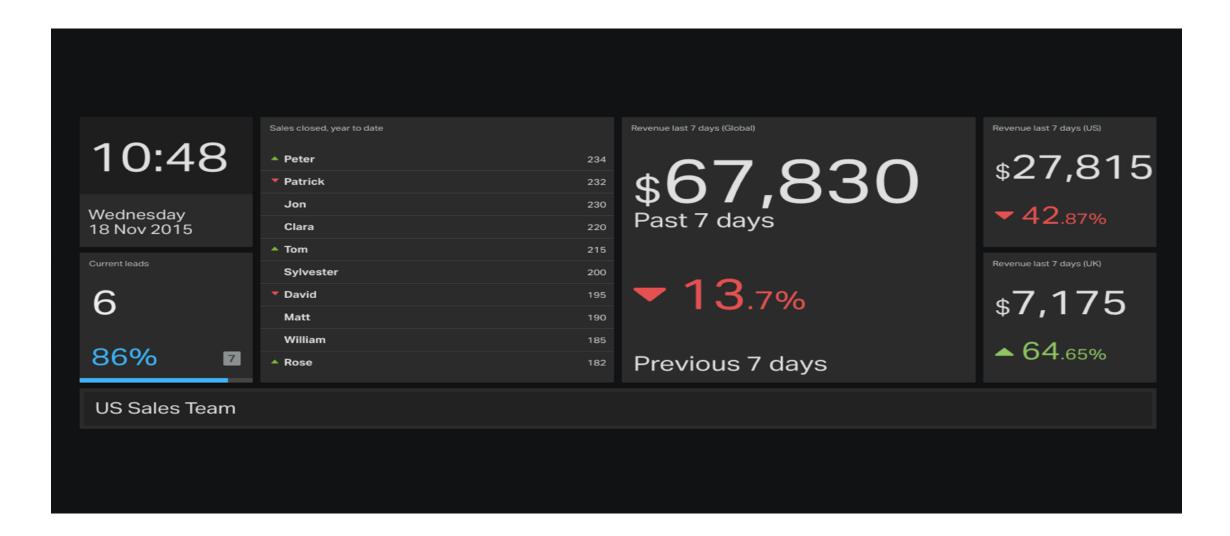




Sales Dashboard ... Simple Mission

• To create a single dashboard application for company wide sales tracking.

Sales Dashboard V1





The Data Challenge – Definition on Metrics

SALES — TRANSACTION COST

REBATES OFF SALE

REBATES OFF COST

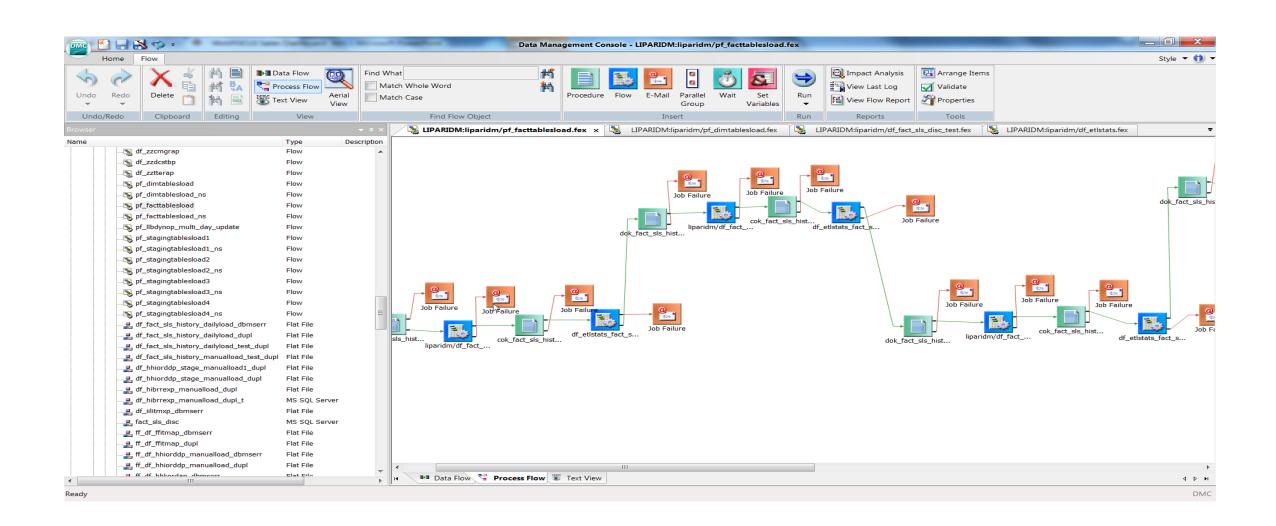
BUT WAIT...







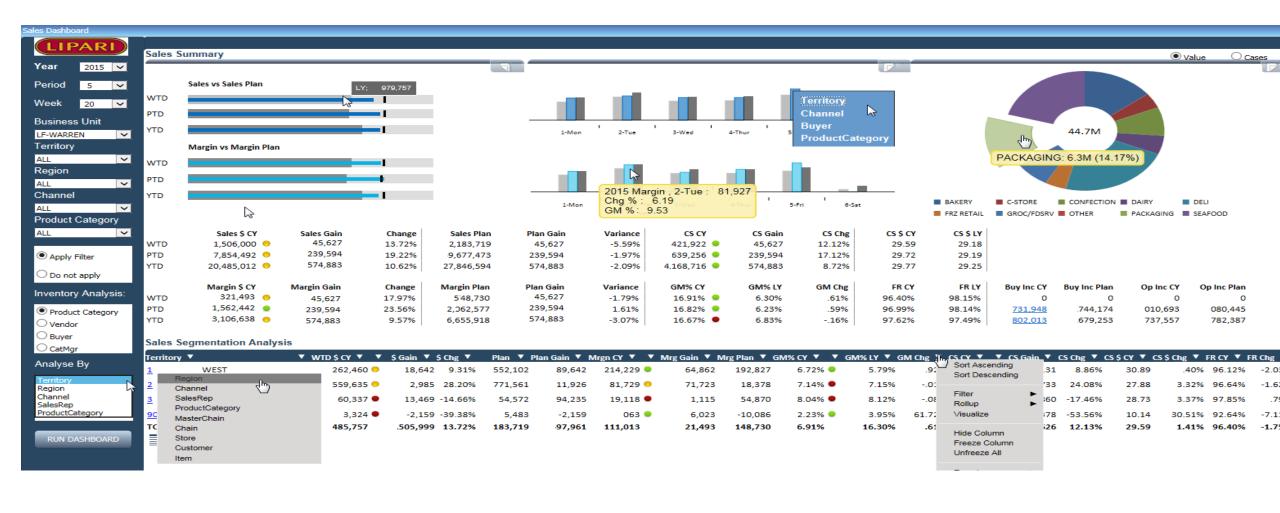
ETL = "A lot of Squiggly Lines"



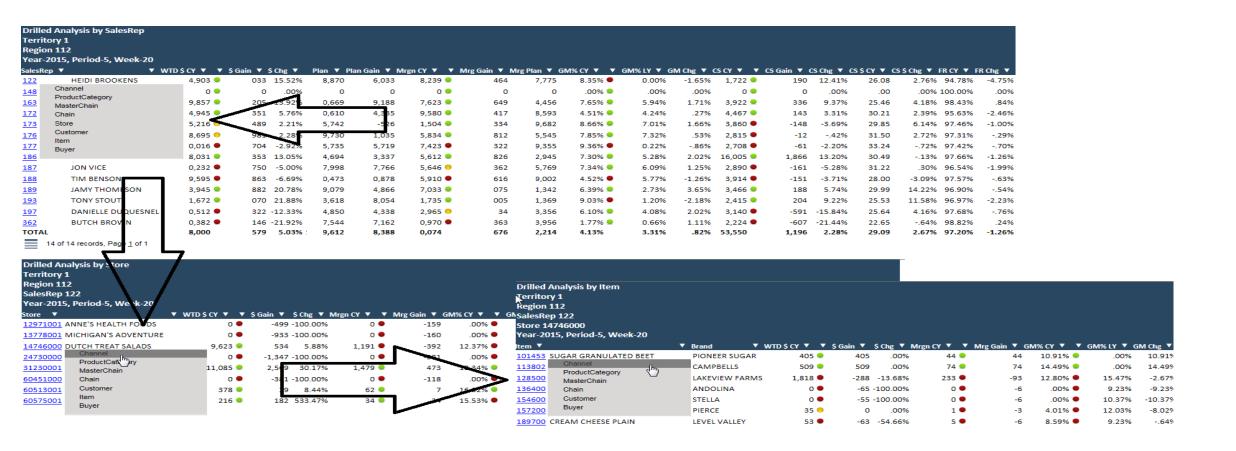
Dashboard Launch Page



Dashboard Interactive



WF Active Reports Drill Down(s)

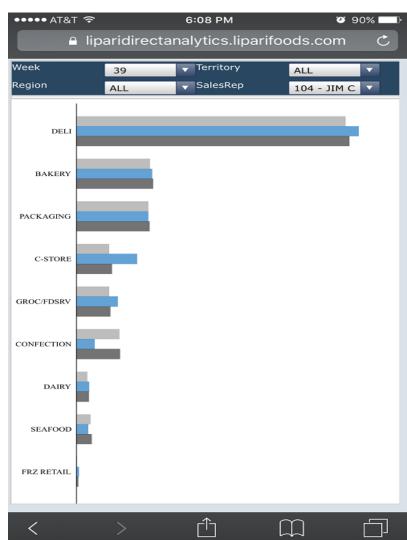


Responsive Portal



Portal on Mobile Device







Impact of Mobile Portal

I moved my phone charger from my office to my bedroom. The first thing I look for when I wake up is that "Green Dot".

Thom Lipari
President/CEO
Lipari Foods LLC.



Tony Franchi Sr. VP. Of Sales Lipari Foods LLC.

Warehousing Analytics Before BI



Our Business Intelligence in 2010

LIPARI04	Lipari Cus Lipari Inventory	2/28/19 17:12:52				
Select one of the following, press ENTER.						
4 Floating Pallets in 5 Pallets With Negat 6 Check Pallets > 20 7 Check Pallets < 8 Chk Pieces on Case 9 Return Pallets Not	Pick Slot (Spl) PW but in PE(Dsp) n Bad Loc (Spl) ive Quantity(Spl) 00 lbs (Dsp) 0 lbs (Spl) Only Items (Spl) Closed (Spl)	15 Catch Items W/Wrong 16 Random Items W/Bad 17 Random Pallets W/Bad 19 Custom Queries 20 Custom Programs 21 Display Messages 22 Work Spool Files 23 Inquiry Menu	I Item Wgt (Spl) I Inv. Wgt (Spl) Weights (Spl)			
12 Items W/Empty PK S	lots W/Inv (Dsp)	24 RF Menu 90 Sign Off				
Option:						



2010
First commercially available Jet Pack

WSHINPS1	Retal	ix Power Warehouse	e :	2/28/19		
1 / 1	Shipping	Pallet Summary Inc	quiry 1°	7:13:52		
Route: 5011 Date	: 3/01/19 Tim	e: 1 Depot: *A	ALL UOW: *ALI	L		
Order: *ALL Se	el Zn: *ALL Chm	br: *ALL Item: *AL	L Empl: *AL	L		
Customer: *ALL Pallet: *ALL						
1=Route Inq 2=S2	Inq 3=Uow In	q 4=Cust Inq 5=0	Orders Inq 6=Selector	Inq		
	-	Tot	tal Pieces			
<u>Act</u> <u>Ship Pallet</u>	<u>Load? Pos</u>	Alloc Open In	Proc Feedbck Shipped	<u>Outs</u>		
S229845170	Υ	78	78			
S229845171	Υ	91	91			
\$229845172	Υ	97	97			
\$229845174	Υ	42	42			
S229845176	Υ	50	50			
S229845178	Υ	54	54			
S229845180	Υ	96	95	1		
S229845182	Υ	32	32			
S229845184	Υ	48	48			
S229845186	Υ	102	102			
<u> </u>	Υ	36	36			
S229845190	Υ	33	33			
S229845192	Υ	120	120			
				v.		

Warehouse Dispatch Monitoring

Used by the Dock Supervisor on an iPAD

Ties data from multiple sources

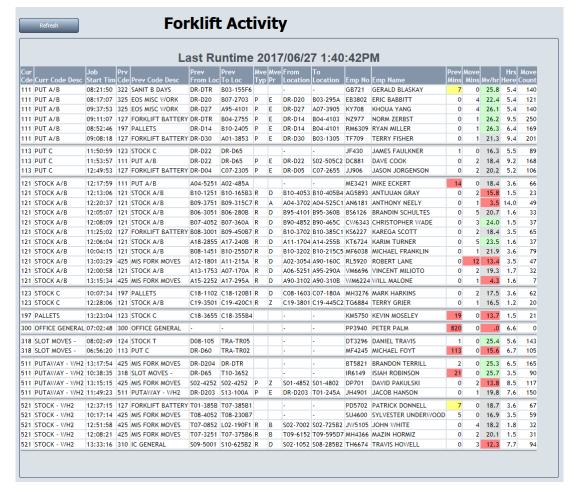




Set	Shuttle	Door	Sch Dsp	Paper Work	Door Close	Act Dsp	Routes	Pallets	Cubes	Cases	Pallets To Load
1	MILWAUKEE SHUTTLE #1	12	17:30	17:09	18:01		4	24	1265	1733	0
1		8	17:00				3	22	1046	1480	0
1	MADISON SHUTTLE #2	10	17:00				3	23	1225	1069	0
	MADISON SHUTTLE #2										
1	RACINE SHUTTLE #1	14	17:30				3	24	1016	1118	0
1	GREEN BAY SHUTTLE #1	4	17:00				4	23	1504	1337	0
1	GREEN BAY SHUTTLE #2	6	17:00	17:31	18:16		3	22	1604	1711	0
1	INDIANAPOLIS SHUTTLE #1	13	19:00		10.01		3	22	960	1293	7
1	INDIANAPOLIS SHUTTLE #2	15	19:00	19:17	19:21		3	22	902	1137	0
2	WEST BRANCH SHITTLE #4	5	20:00	18:52	19:30		5	25	1409	1723	0
_	WEST BRANCH SHUTTLE #1	9					4	23			
2	WEST BRANCH SHUTTLE #2	20	20:00	17:55 18:32	18:46 18:49		2	24	1630 1568	2011 1937	0
2	CADILLAC SHUTTLE #1						_				
2	CADILLAC SHUTTLE #2	22	20:00	19:03	19:36		3	22	1564 706	2015	0
2	GEORGETOWN SHUTTLE #1	3	20:00				1	11		826	4
2	GEORGETOWN SHUTTLE #2	8	20:00	40.04			4	26	1740	1850	26
2	NORMAL SHUTTLE #1	18	19:00	19:36			3	24	1112	1093	5
2	NORMAL SHUTTLE #2	17	19:00				2	22	1313	1480	16
2	BOWLING GREEN SHUTTLE #1	21	20:00				2	25	1299	1137	25
2	BOWLING GREEN SHUTTLE #2	4	20:00				3	26	1670	1765	23
2	BOWLING GREEN SHUTTLE #3	6	20:00				3	25	1393	1554	25
2	ROCKFORD SHUTTLE #1	16	20:00	19:43			3	22	1190	1474	8
2	HUNTINGTON SHUTTLE #1	11	20:00				4	22	936	1442	9
3	KALAMAZOO SHUTTLE #1 (MARTINS)	10	21:00				1	18	905	97	16
							2	22	1071		
3	KALAMAZOO SHUTTLE #2 (MARTINS)	12	21:00				1	23	10/1	446 23	13
3	KALAMAZOO SHUTTLE #3 (MARTINS)	14									23
3	KALAMAZOO SHUTTLE #4 (MARTINS)	5	21:00				2	22	972	485	22
3	KALAMAZOO SHUTTLE #5 (MARTINS)	9	21:00				2	22	1424	1751	22
3	KALAMAZOO SHUTTLE #6 (MARTINS)	11	21:00				2	22	1216	1225	22

Mobile Screens on IPADs and Cell Phones

			_	
Area	Pr	Time	Emp	Moves
RMT	В	13:23	MH4366	1
RMB	C	13:25	BS6126	1
RMT	C	13:18	SU4600	1
RMT	C	13:25	JW5105	1
RMA	D	13:19	WM6224	1
RMA	D	13:25	KT6724	1
RMA	D	13:25	VM6696	1
RMA	D	13:26	ME3421	1
RMA	D	13:26	RL5920	1
RMB	D	13:26	CW6343	1
RMB	D	13:27	AG5893	1
RMB	D	13:27	KS6227	1
RMB	D	13:27	MF6038	1
RMC	D	13:10	TG6884	1
RMC	D	13:25	MH3276	1
RMT	D	13:25	PD5702	1
RMA	Z	13:25	AN6181	1
* 0				17
RMV	С			6
* C				6
RMA	D			49
RMB	D			89
RMC	D			95
RMS	D			17
RMT	D			19
RMV	D			2
* D				271



Set	Shuttle	Door	Sch Dsp	Paper Work	Door Close	Act Dsp	Routes	Pallets	Cubes	Cases	Pallets To Load
					0.050						
1	MILWAUKEE SHUTTLE #1	14	17:30				4	24	1153	1622	24
1	MADISON SHUTTLE #1	10	17:00				4	22	1460	2138	22
1	MADISON SHUTTLE #2	12	17:00				3	22	1356	1777	22
1	RACINE SHUTTLE #1	16	17:30				3	23	935	1352	23
1	GREEN BAY SHUTTLE #1	6	17:00				3	22	1114	1727	22
1	GREEN BAY SHUTTLE #2	8	17:00				2	22	970	910	22
1	INDIANAPOLIS SHUTTLE #1	15	19:00				3	22	1081	1321	22
1	INDIANAPOLIS SHUTTLE #2	17	19:00				2	16	746	601	16
2	WEST BRANCH SHUTTLE #1	9	20:00				2	22	1516	1857	22
_											
2	WEST BRANCH SHUTTLE #2 CADILLAC SHUTTLE #1	11	20:00				2	19	1337 1629	1679 1978	19 22
2	CADILLAC SHUTTLE #2	5	20:00				2	23	1675	2022	23
2	CADILLAC SHUTTLE #3	7	20:00				1	14	937	1091	14
2	HUNTINGTON SHUTTLE #1	13	20:00				3	12	517	746	12
2	HUNTINGTON SHUTTLE #2	19	20:00				1	22	1663	824	22
8	3253A	12	04:00				1	19	1425	1055	19
8	3255A	12	04:00				1	9	562	775	9
8	3263A	14	04:00				1	7	382	537	7
TOTAL 39 342 20458 24012 3									342		

NCR Synergy 2017: Confidential

Warehouse TVs

Data as of: 01/01/2017 8:46:53PM

Rank	Emp ID	Employee Name	Cs/Hr	
1	CS4990		161	*
2	JD6268		141	*
3	JS3770		129	
4	SW4741		127	
5	DL6223		124	
6	AC5850		122	
7	AC5318		121	
8	MC4302		121	
9	SA6400		114	
10	JM6610		112	
11	MM4225		108	
12	JC5879		108	
13	JP6437		107	
14	RD6373		103	
15	MS972		102	
16	JB6745		94	
17	JR5733		92	
18	KP6441		92	
19	LK6764		91	
20	JP6553		91	
21	RR6528		90	
22	LS5272		90	
23	AC6483		89	
24	CB6737		89	
25	JG6403		89	

	Rank	Emp ID	Employee Name	Cs/Hr	Rank	Emp ID	Employee Name		Cs/Hr
	26	AG6602		87	51	RB5671			61
	27	MG5908		86	52	AG6788			61
	28	GC6692		81	53	BM6605			60
	29	ZM6668		80	54	MC6665		M	59
	30	KV6684		80	55	HF6240			59
	31	ZZ6713		80	56	JW6798			58
	32	NK6736		76	57	AM6797			57
	33	DH6810		73	58	DB6738			55
	34	BS6759		73	59	BB6601			54
Α.	35	JC6637		72	60	LK6294			53
B	36	EH6782		71	61	RT6841			52
	37	HM6763		70	62	JM6715			52
	38	JC6663		70	63	GJ6812			52
	39	CK5035		69	64	SK6811			51
	40	TL6818		68	65	AS6815			50
	41	KC6780		68	66	NS6830			46
	42	MG6711		66	67	AP6785			45
	43	RL6796		66	68	ED6849			43
	44	PV6688		65	69	JG6481			43
	45	DN6659		65	70	NW6837			41
	46	ET6658		64	71	CS6828			40
	47	LD6740		63	72	JD6846			40
	48	MW6638		62	73	DD6533			40
	49	MF6761		62	74	RM6839			39
	50	BD6662		62	75	RF757			38



NCR Synergy 2017: Confidential

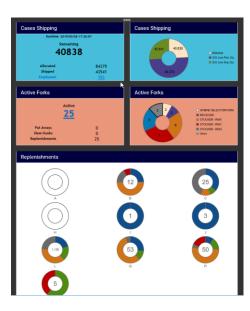
Warehouse Metrics

Used by Mangement on any Device

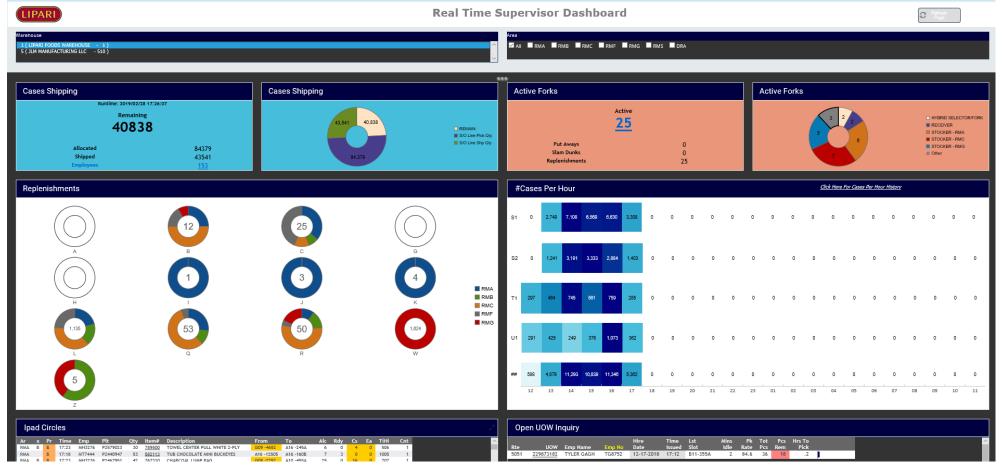












Supply Chain 101 Metrics

The Top 12: The most commonly used DC metrics						
Metric	2016 Rank	2015 Rank				
Average warehouse capacity used	2	6				
Order picking accuracy (% by order)	3	5				
3. On-time shipments	1	1				
4. Peak warehouse capacity used	7	7				
Part-time workforce to total workforce	-	-				
6. Overtime hours to total hours	-	-				
Contract employees to total workforce	-	-				
8. On-time ready to ship	12	-				
9. Cross-trained percentage	-	-				
10. Inventory count accuracy by dollars per unit	-	-				
11. % of supplier orders received damage-free	6	10				
12. Order fill rate	10	-				

Dealing with food trends



- Kosher / Halal / All Natural / Organic / Ethnic / Low Carb / Gluten Free / Peanut Free
- Over 100 New SKUs weekly

Potato Chips are no longer made from potatoes











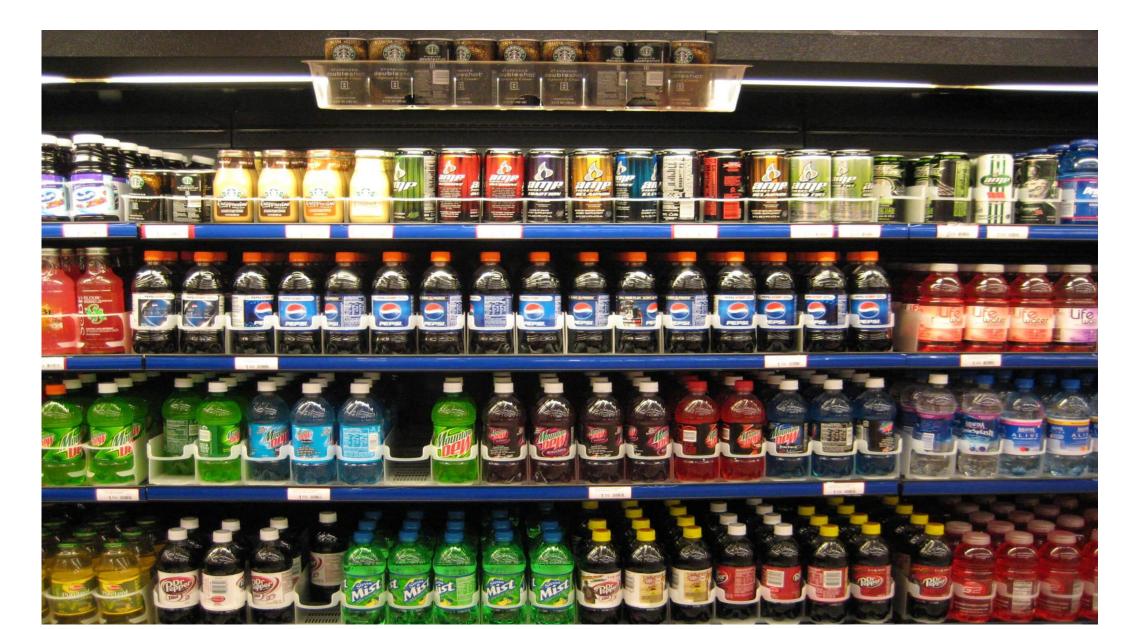


Whs Capacity





Optimal Product Placement (Store)



Optimal Product Placement (Warehouse)

GOLDEN ZONE



MisPick | Damage | Short

Detroit to Omaha 746 Miles Detroit to Miami 1,419 Miles

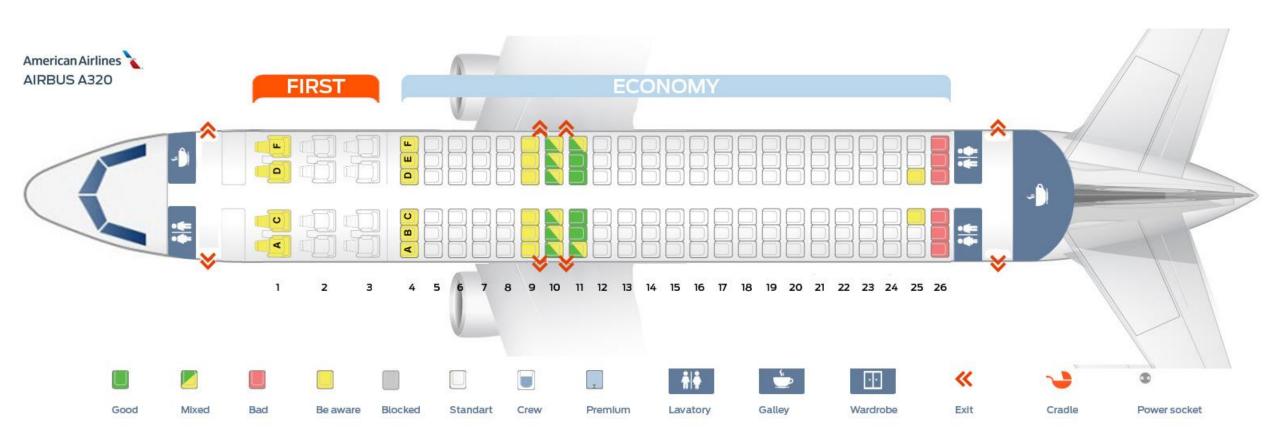


Product and Location Attributes

- Weight
- Movement / Number Of visits
- Size of the case
- Cost / Damage Prone
- Hazard Items (Cleaning Supplies)
- Cross-Contamination (Peanuts / Fresh Chicken)

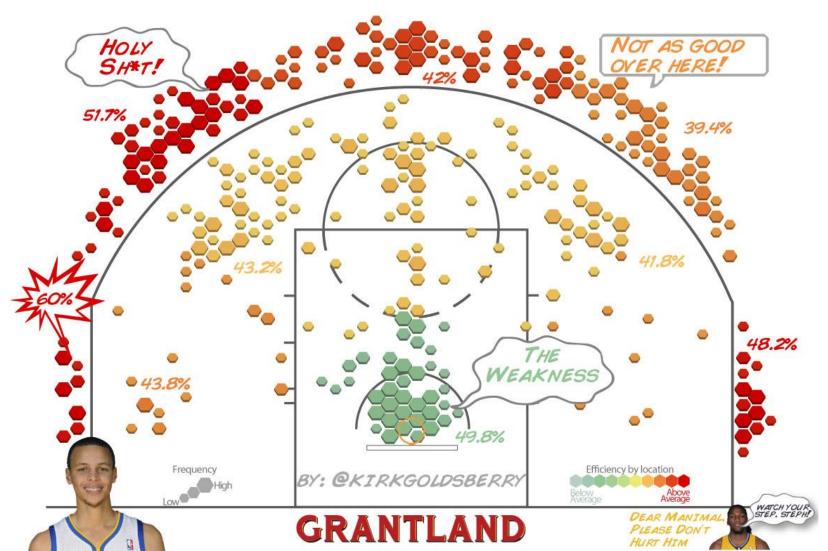
Inspiration – Booking Travel Experience of Purchase

Top Down view – Airplane Analysis
Highest Average seat cost
Most Unsold seat
Highest Potential for Conflict



Geospatial Score Board Defense 101...

STEPHEN CURRY



Partnership





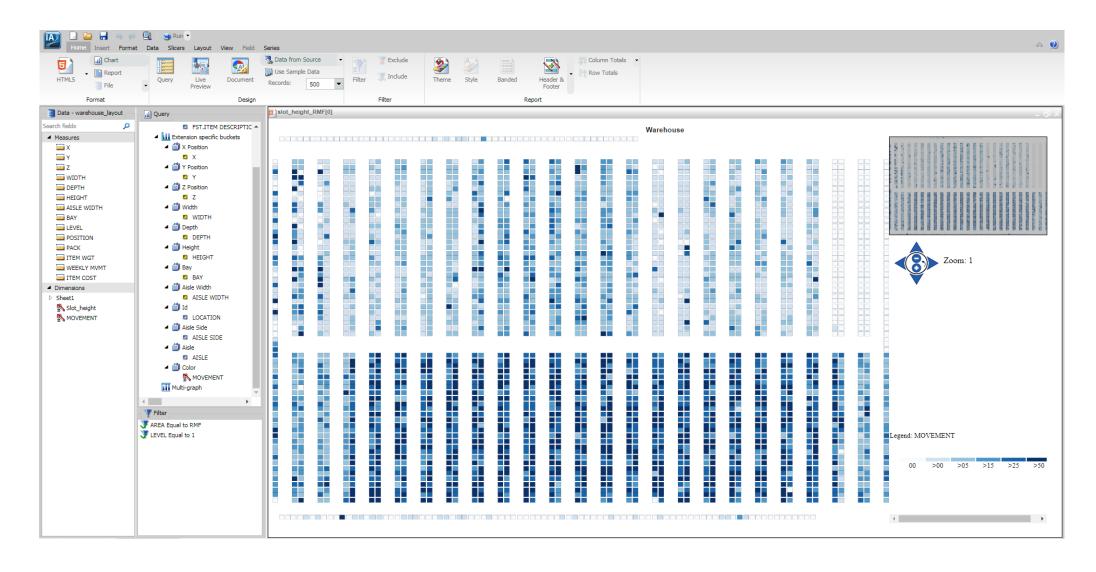




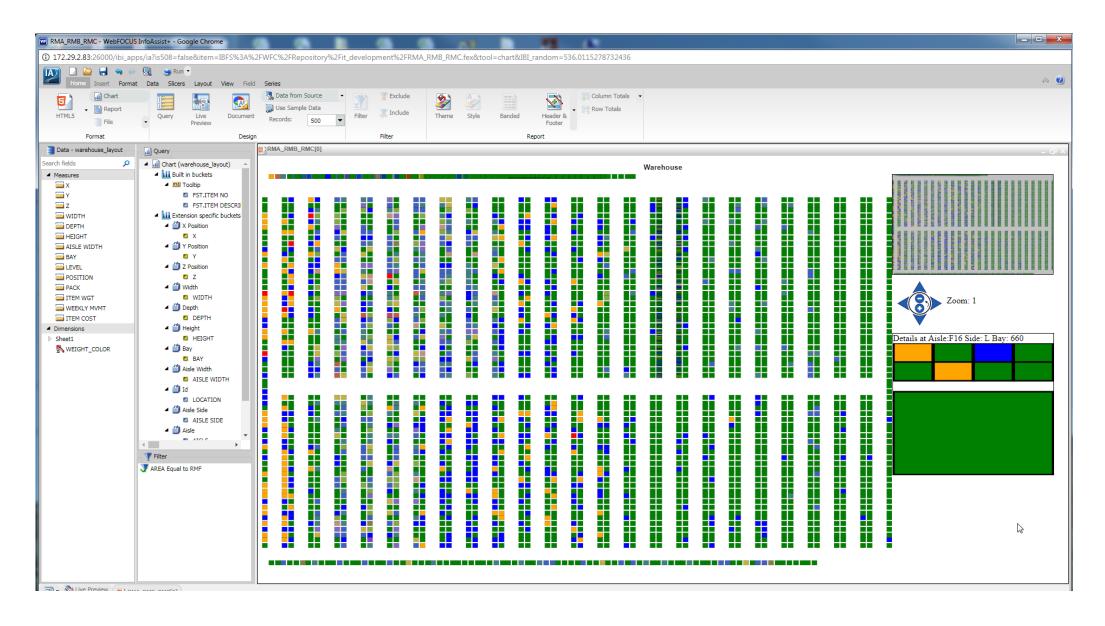


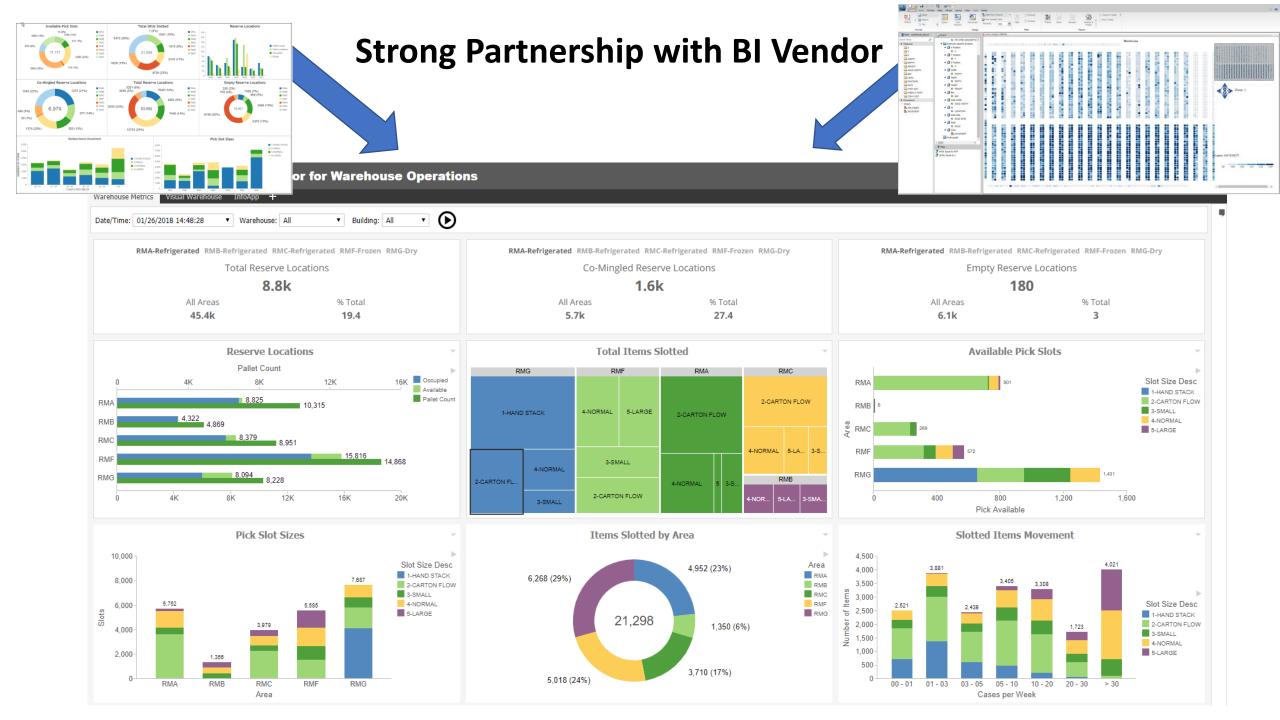


Real Time Data
Analysis on ANY data element
Drill Down anywhere
Existing infrastructure for development
No additional licenses

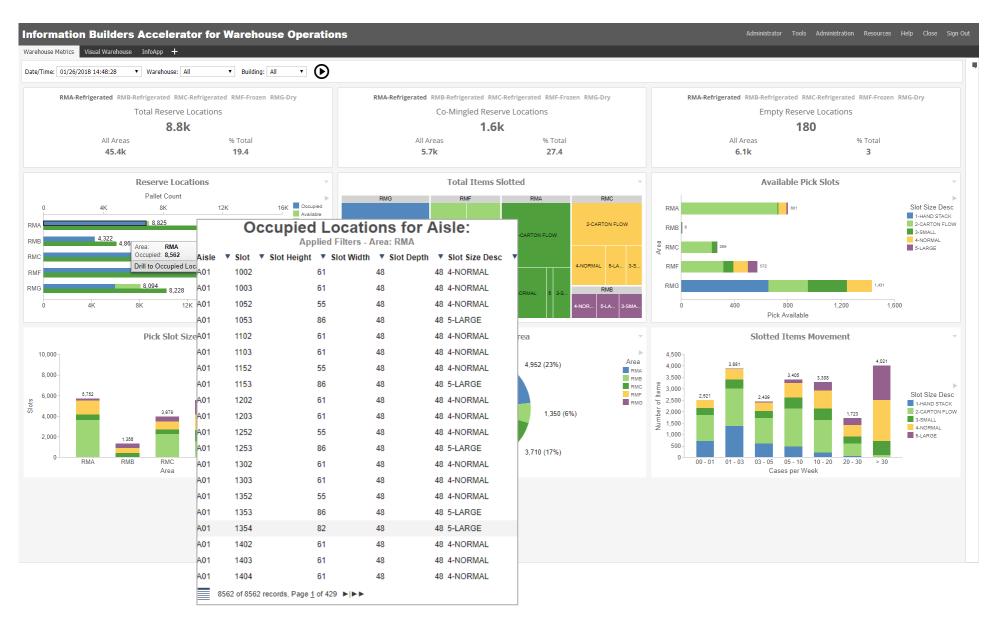


Warehouse Map – Aisle | Slots | Product

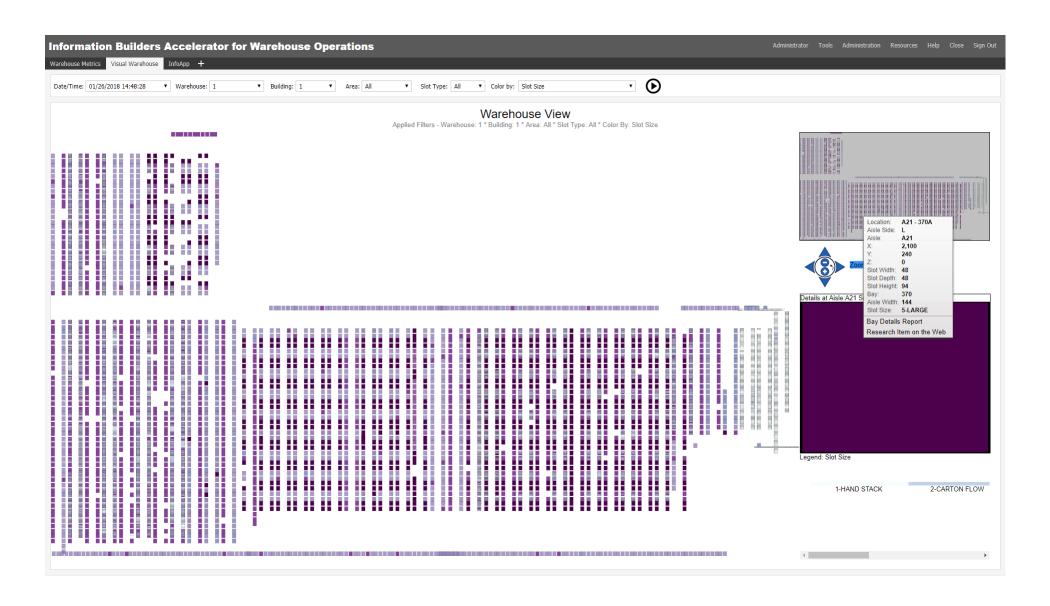




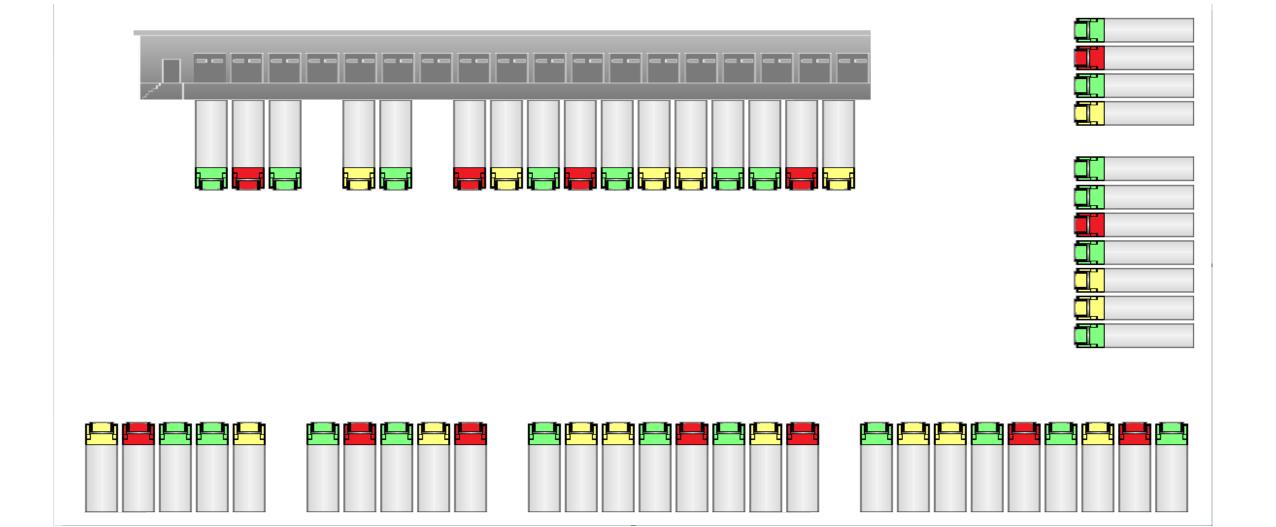
Inførmation Builders



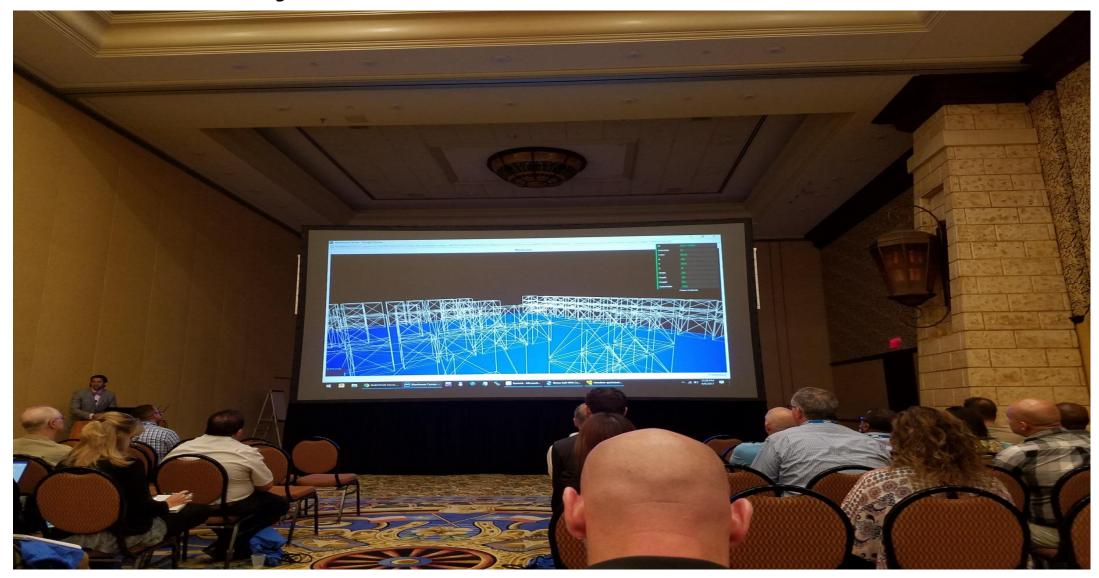
Inførmation Builders



What else is possible to visualize...

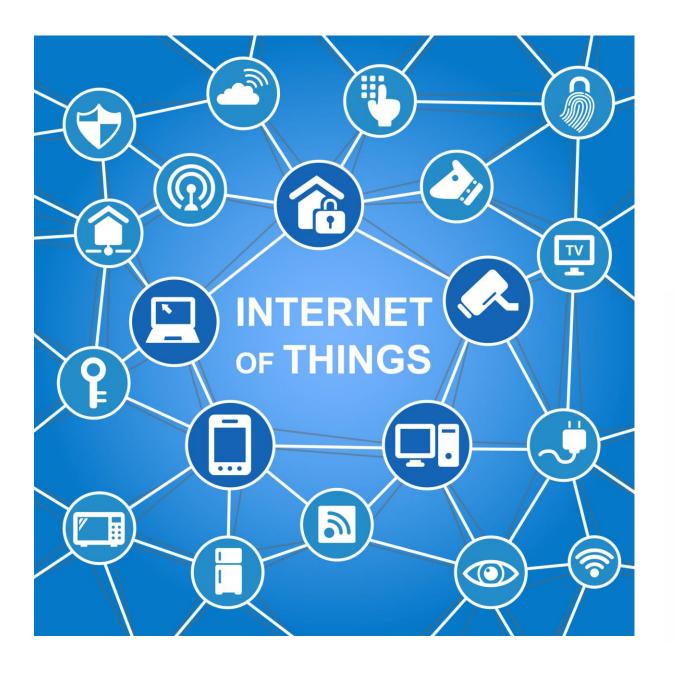


More than just XY Plots in the near Future



Reality of Data 80's | 90's | 00's





Sensors Everywhere



2018+ Data is everywhere!



2018+ Order Selection | Transportation Data

































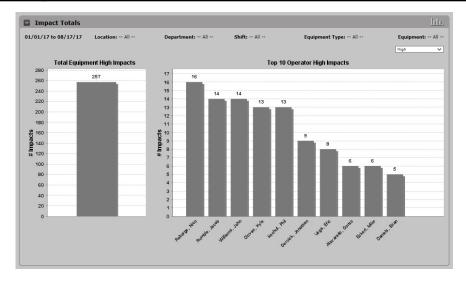


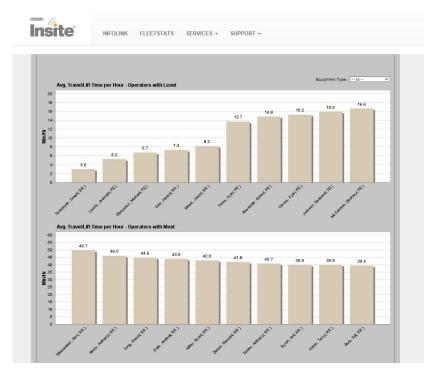


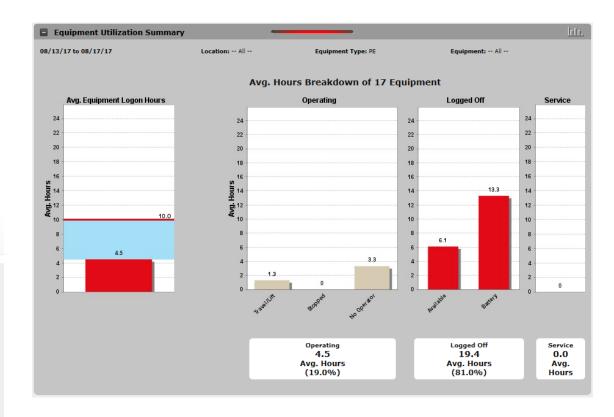




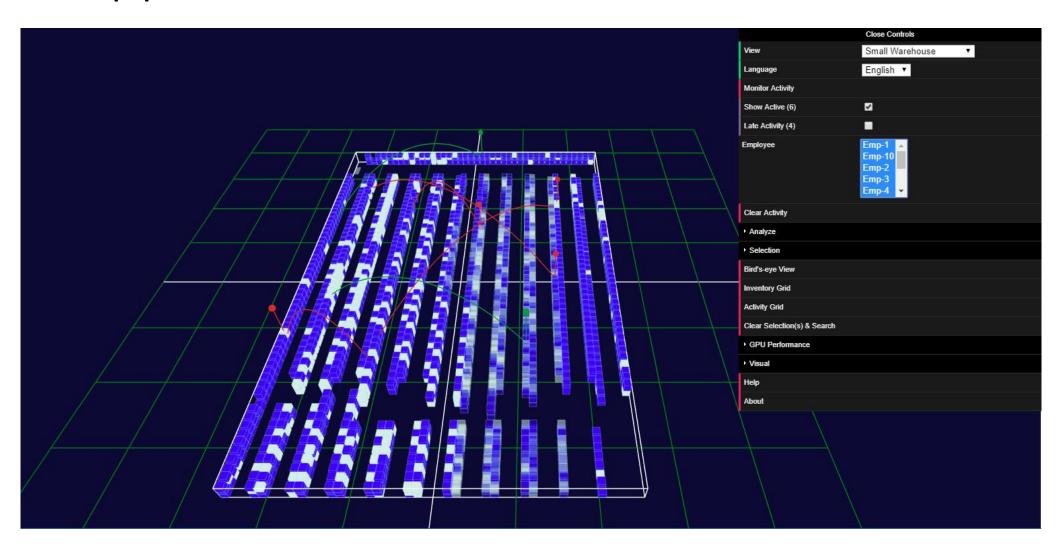
Packaged Dashboards - Not Good Enough...







Bl App – Quick Demo

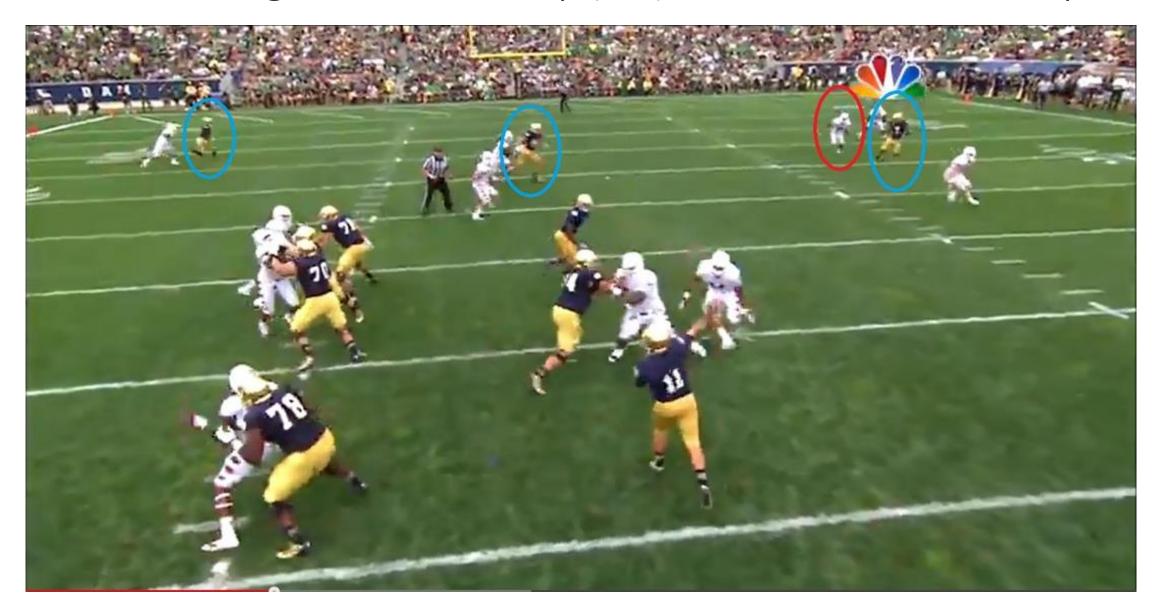




New Technologies – Demand More Integration from software partners



Smarter with Augmented Reality (AR) – Works On Saturday ...





Analytics Makes Our Warehouse Managers Smarter

The team needs help loading, let's move 3 avengers to help

Shipping Late today, Me Hulk MAD!!



Questions?



Joe@liparifoods.com





Thank you for attending!



Hosted by:

